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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/652,197	08/31/2000	Ronald A. Modesto	00AB143	4226	
. 7	7590 03/04/2003				
Attention John J Horn Rockwell Automation Patent Dept / 704P Floor 8 T-29			EXAMINER		
			LAU, TUNG S		
1201 South Second Street Milwaukee, WI 53204			ART UNIT	PAPER NUMBER	
,			2863		
			DATE MAILED: 03/04/2003		

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary Examiner	<u> </u>		Application No.	Applicant(s)				
Examiner Trung S Lau 2863			09/652.197	MODESTO ET AL.	•			
Tung S Lau Tung								
The MALLING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3_MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. Elederator of time may be swillbed under the provisions of 3 CFR 1.138(b), in one-vert, however, may a reply be timely filed after SUX (6) MONTHS from the maining date of this communication, or of the provision of the communication of the communication of the provision of the provision of the communication of the provision of the p								
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 2 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. Eatheristor of other may be entirely be unabled under the provisions of 37 CPR 1.13(6). In no event, however, may a reply be timely filled If the particle for reply appeared above is less that thiny (30) days, a neply within the studiory information for reply appeared above, the meaning attachor period will pay and will expire 3K (6) MONTRS have the mailing date of this communication reply and the capital K(6) (MONTRS have the mailing date of this communication, even if timely filled, may reduce any seared patent term adjustment. See 37 CPR 1.704(b). Status 1) Responsive to communication(s) filled on 27 December 2002. 2a) This action is FINAL. 2b) This action is non-final. 3) Since this application is in condition for allowance except for formal matters, prosecution as to the ments is closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213. Disposition of Claims 4) Claim(s) 1.4-11.14-22 and 26-34 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. 5) Claim(s) 1.4-6.11.14-17.22.25-72 and 32-34 is/are rejected. 7) Claim(s) 8.10.18-21 and 28-31 is/are objected to. 8) Claim(s) 1.4-6.11.14-17.22.25-72 and 32-34 is/are rejected. 7) Claim(s) 8.10.18-21 and 28-31 is/are objected to. 8) Claim(s) 1.4-6.11.14-17.22.25-72 and 32-34 is/are rejected. 7) The specification is objected to by the Examiner. 10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). 11) The proposed drawings are required in reply to this Office action. 12) The oath or declaration is objected to by the Examiner. Priority under 35 U.S.C. §§ 119 and 120 13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) Cepies of the certified copies of the priority documents have bee		The MAILING DATE of this communication app	_					
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U.S. Patent and Trademark Offi PTO-326 (Rev. 04-01)

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DETAILED ACTION

Claim Rejections - 35 USC § 102

- The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:
 A person shall be entitled to a patent unless –
 - (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1, 5, 6, 11, 14, 16, 17, 22, 26, 27 and 32-34 are rejected under 35 U.S.C. 102(b) as being anticipated by Kuroyone (U.S. patent 5,462,424).

Kuroyone discloses a part measurement system, method of measuring a dimension including a press machine, having a lower die coupled to an upper die (col. 12-13, lines 65-4, fig. 14), wherein the lower die includes a top surface supporting a strip of material to be formed into a part after a stripper plate coupled to the upper die contacts the strip of material (col. 13, lines 5-10, fig. 14); a part measurement sensor located in the lower die (col. 13, lines 15-30), wherein the sensor measures a critical dimension of the part while the part is in the lower die (col. 13, lines 31-53); a part forming rail coupled to the lower die, wherein the forming rail and the upper die form the critical dimension of the part (fig. 14, unit 102, 104, 180); and a press controller coupled to the press machine and the sensor(fig. 14, unit 182a, 182b), wherein the controller (fig. 16, unit 63, 63a) processes a measurement signal from the part measurement sensor of the critical dimension of the part, compares the measurement signal to a

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predetermined threshold value (col. 14, lines15-20), and generates a command signal (col. 14, lines 20-31) to the press machine to adjust the forming rail based on the measurement signal; wherein the forming rail is coupled to a servo controllable by the press controller to change the height of the forming rail based on the measurement from the sensor of the critical dimension of the part (col. 13-14, lines 43-65) and further wherein the upper die includes a knocker (fig. 14, unit 102) that contacts the forming rail to form the critical dimension of the part (col. 14-15, lines 32-12), feeding a strip of material through the press machine (col. 36, lines 18-43), compares the signal before the upper die punch and measure measures after the punch (col. 14, lines 14-67), is a progressive punch press (col. 14-15, lines 43-55), analog output from the sensor (fig. 15, unit 197), a stepper element having multiple steps of differing height driven by servo to change height in a step wise manner (col. 6-7, lines 1-67).

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

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a. Claims 4, 15 and 25 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kuroyone (U.S. patent 5,462,424) in view of Takahashi et al. (5,299,351).

Kuroyone discloses a method and system including the subject matter discussed above except the use of proximity sensor. Takashashi discloses the use of proximity sensor (col. 3-4, lines 59-2), to be able to continue feeding to the machine without shut off so it can display inherent performance and provide improved operating rates (col. 2, lines 51-56).

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Kuroyone to have the use of proximity sensor taught by Takashashi in order to be able to continue feeding to the machine without shut off so it can display inherent performance and provide improved operating rates (col. 2, lines 51-56).

Claim Objections

3. Claims 7, 8, 9, 10, 18, 19, 20, 21, 28, 29, 30, 31 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all the limitation of the base claim and any intervening claims.

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The following is an examiner's statement of reasons for allowance: prior art fail to teach the use of average measurement to the predetermined the threshold value for the adjustment, the measurement is between 130 and 150 degree, the measurement is between 180 and 360 degree.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tung S Lau whose telephone number is 703-305-3309. The examiner can normally be reached on M-F 9-5:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, John Barlow can be reached on 703-308-3126. The fax phone numbers for the organization where this application or proceeding is assigned are 703-308-5841 for regular communications and 703-308-5841 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0956.

TC2800 RightFAX Telephone Numbers : TC2800 Official Before-Final RightFAX - (703) 872-9318, TC2800 Official After-Final RightFAX - (703) 872-9319

TC2800 Customer Service RightFAX - (703) 872-9317

BRYAN BUI PRIMARY EXAMINER

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February 27, 2003